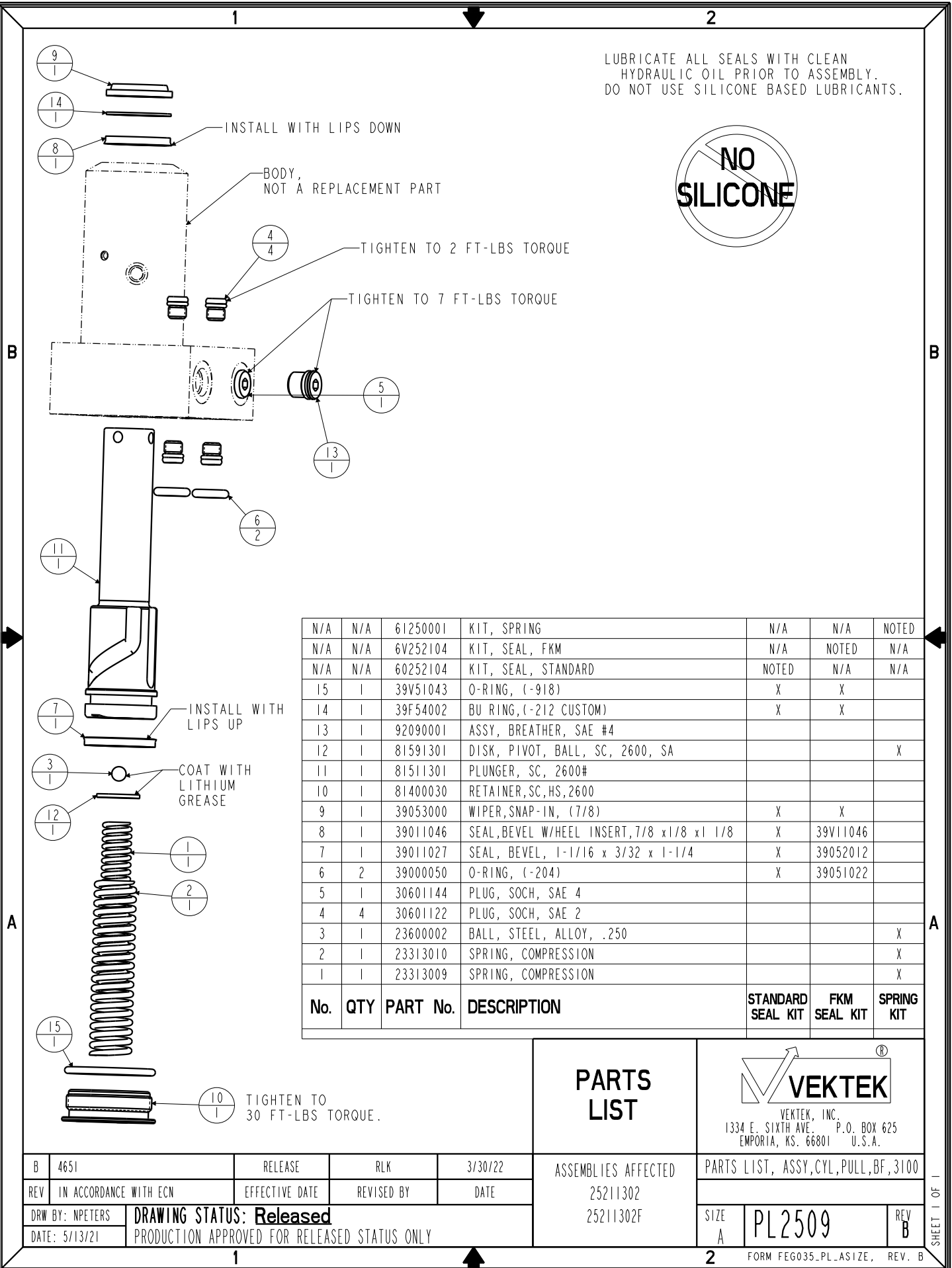


LUBRICATE ALL SEALS WITH CLEAN HYDRAULIC OIL PRIOR TO ASSEMBLY. DO NOT USE SILICONE BASED LUBRICANTS.



N/A	N/A	61250001	KIT, SPRING	N/A	N/A	NOTED
N/A	N/A	6V252104	KIT, SEAL, FKM	N/A	NOTED	N/A
N/A	N/A	60252104	KIT, SEAL, STANDARD	NOTED	N/A	N/A
15	1	39V51043	O-RING, (-918)	X	X	
14	1	39F54002	BU RING, (-212 CUSTOM)	X	X	
13	1	92090001	ASSY, BREATHER, SAE #4			
12	1	81591301	DISK, PIVOT, BALL, SC, 2600, SA			X
11	1	81511301	PLUNGER, SC, 2600#			
10	1	81400030	RETAINER, SC, HS, 2600			
9	1	39053000	WIPER, SNAP-IN, (7/8)	X	X	
8	1	39011046	SEAL, BEVEL W/HEEL INSERT, 7/8 x 1/8 x 1 1/8	X	39V11046	
7	1	39011027	SEAL, BEVEL, 1-1/16 x 3/32 x 1-1/4	X	39052012	
6	2	39000050	O-RING, (-204)	X	39051022	
5	1	30601144	PLUG, SOCH, SAE 4			
4	4	30601122	PLUG, SOCH, SAE 2			
3	1	23600002	BALL, STEEL, ALLOY, .250			X
2	1	23313010	SPRING, COMPRESSION			X
1	1	23313009	SPRING, COMPRESSION			X
No.	QTY	PART No.	DESCRIPTION	STANDARD SEAL KIT	FKM SEAL KIT	SPRING KIT

PARTS LIST



VEKTEK, INC.
1334 E. SIXTH AVE. P.O. BOX 625
EMPORIA, KS. 66801 U.S.A.

ASSEMBLIES AFFECTED
25211302
25211302F

PARTS LIST, ASSY, CYL, PULL, BF, 3100

SIZE A
PL2509

REV B

SHEET 1 OF 1

B	4651	RELEASE	RLK	3/30/22
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	NPETERS	DRAWING STATUS: Released		
DATE:	5/13/21	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		

FORM FEG035_PL_ASIZE, REV. B